Evaluation of tamoxifen and metabolites by LC-MS/MS and HPLC methods

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Introduction

The biochemical mechanism of action of tamoxifen in the treatment of breast cancer is widely understood to involve two active metabolites, 4-hydroxy-N-desmethyl-tamoxifen (endoxifen) and Z-4-hydroxytamoxifen (4HT). These metabolites are approximately 100 times more potent relative to the parent drug.1 Tamoxifen has been the most important drug worldwide for the prevention and treatment of hormone receptor-positive breast cancer.² The overall response of the tumor is the result of the aggregate effect of the drug tamoxifen and its metabolite, which is more potent.3 The concentration of tamoxifen and tamoxifen metabolites, including the ND-tamoxifen (ND-tam) metabolite, in the blood circulation is an accepted measure to assess treatment status.⁴⁵ Several analytical methods have been used to determine blood concentration levels of the parent drug and its metabolites. Advantages and disadvantages exist for each method, based on methodological characteristics.

One of the earliest described analytical methods was reported by Adam et al. in 1978.6 The method is based on solvent extraction of the drug, followed by thin-layer chromatography (TLC) separation with ultraviolet (UV) light conversion and quantitation by densitometry. This densitometry quantitation is an improvement on the TLC separation method with radioactivity counting, first described by Fromson et al. in 1973.7 The disadvantages of clinical treatment with radiolabelled drugs are quite serious. A very elegant method for the quantitation of tamoxifen and one tamoxifen metabolite (4HT), involving a direct extraction from plasma or ion-paired extraction for whole blood, was described by Mendenhall et al. in 1978.8 The major problem with the Mendenhall method is that large sample volume (5 mL) and large volumes of organic solvents are required for the extractions. These methods are slow, tedious, time-consuming and not suitable for large automated runs, and only tamoxifen and one metabolite are measured.

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ABSTRACT

Epidemiological and laboratory evidence suggests that quantification of serum or plasma levels of tamoxifen and its metabolites, 4-hydroxy-*N*-desmethyl-tamoxifen (endoxifen), Z-4-hydroxytamoxifen (4HT), N-desmethyltamoxifen (ND-tam), is a clinically useful tool in the assessment and monitoring of breast cancer status in patients taking adjuvant tamoxifen. A liquid chromatographic mass spectrometric method (LC-MS/MS) was used to measure the blood levels of tamoxifen and its metabolites. This fully automated analytical method is specific, accurate and sensitive. The LC-MS/MS automated technique has now become a widely accepted reference method. This study analysed a randomly selected batch of blood samples from participants enrolled in a breast cancer study to compare results from this reference method in 40 samples with those obtained from a recently developed high-performance liquid chromatography (HPLC) method with fluorescence detection. The mean (SD) concentrations for the LC-MS/MS method (endoxifen 12.6 [7.5] ng/mL, tamoxifen 105 [44] ng/mL, 4-HT 1.9 [1.0] ng/mL, ND-tam 181 [69] ng/mL) and the HPLC method (endoxifen 13.1 [7.8] ng/mL, tamoxifen 108 [55] ng/mL, 4-HT 1.8 [0.8] ng/mL, ND-tam 184 [81] ng/mL) did not show any significant differences. The results confirm that the HPLC method offers an accurate and comparable alternative for the quantification of tamoxifen and tamoxifen metabolites.

KEY WORDS: Breast neoplasms.

Chromatography, high performance liquid. Chromatography, liquid. Endoxifen. Tamoxifen. Tandem mass spectrometry. 4-hydroxytamoxifen.

The ion-paired HPLC chromatographic method with fluorescence detection described in 1980 by Golander and Sternson⁹ is similar in principle to the method of Mendenhall *et al.*,⁸ with the major improvement that tamoxifen and three metabolites are measured. However, the disadvantages of this method are similar to those found with the Mendenhall method, and also include an additionally long delay time of the photochemical conversion (20 minutes or more), and the use of a dry-ice acetone bath.

Between 1978 and 1987 several gas chromatography-mass spectrophotometric methods were described by Gaskell *et al.*, Daniel *et al.* and Murphy *et al.*¹⁰⁻¹² In 1983, Brown *et al.*¹³ described an HPLC method with post-column fluorescence activation. The disadvantages in this method include the requirement of an air-cooled housing unit for the fluorescent activation of tamoxifen, aluminum foil reflectors, the

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Fig. 1. Typical serum chromatogram of tamoxifen and metabolites obtained using the recommended HPLC column and conditions at 256 nm excitation and 380 nm emitting wavelength and flow rate of 1.0 mL/min.

generation of ozone, a three-way splitter valve and radiolabelled internal standard. Most importantly, not all the currently identifiable metabolites are detectable.

The determination of tamoxifen and four metabolites in serum by low-dispersion liquid chromatography was reported by Lien *et al.* in 1987.¹⁴ This method is based on a one-step protein precipitation with acetonitrile, followed by direct column injection, with the possibility of automation of sample batches. However, the described internal standard is not readily available from a commercial source, and the

HPLC system requires an automated column-switching valve and a post-column converter built in-house. Thus, this method may not be easily transferable or practical for most analytical laboratories.

In 1988, Stevenson *et al.*¹⁵ used an adapted variation of the HPLC fluorescence detection method to quantitate tamoxifen and five metabolites in plasma. This adapted method required 1-mL volumes of plasma and 10-mL extracting solvent (diethyl ether), with 8-mL solvent being evaporated to dryness. Additionally, the post column UV

Table 1. Summary of results for recovery of added tamoxifen and metabolites.

Pool	High	Medium	Low
Endoxifen calc. conc. (ng/mL)	98	49	1.95
Number of assays	5	5	5
Recovered conc. (Mean [SD]) ng/mL	95 (2.3)	45 (1.1)	1.74 (0.09)
CV%	2.4	2.6	5.1
Recovery (%)	97	92	89
4-HT calc. conc. (ng/mL)	101	50	2.0
Number of assays	5	5	5
Recovered conc. (Mean [SD])	99 (2.9)	47 (1.1)	1.70 (0.1)
CV%	2.9	2.4	6.6
Recovery (%)	98	94	85
ND-TAM calc. conc. (ng/mL)	200	100	4.0
Number of assays	5	5	5
Recovered conc. (Mean [SD])	206 (6.0)	93 (1.8)	4.0 (0.1)
CV%	2.9	0.2	3.6
Recovery (%)	103	93	100
TAM calc. conc. (ng/mL)	90	45	1.8
Number of assays	5	5	5
Recovered conc. (Mean [SD])	92 (2.8)	43 (0.6)	1.6 (0.06)
CV%	3.0	1.3	3.5

	Endoxifen 92 ng/mL Peak height, MicroVolts Mean (SD) CV%	4-HT 95 ng/mL Peak height, MicroVolts Mean (SD) CV%	ND-Tamoxifen 197 ng/mL Peak height, MicroVolts Mean (SD) CV%	Tamoxifen 89 ng/mL Peak height, MicroVolts Mean (SD) CV%	Internal std. 200 µg/mL Peak height, MicroVolts Mean (SD) CV%
Non-extracted group Pool A $(n=3)$	18,594 (2008) 10.8	22,950 (906) 3.9	103,450 (2774) 2.7	17,552 (560) 3.2	42,513 (1134) 2.7
Extracted group Pool A (n=3)	44,796 (981)2.2	59,774 (1154)1.9	306,300 (14,398) 4.7	57,673 (1618) 2.8	122,626 (3249) 2.7
Extract eff (%)	240	260	296	329	288
	=	200	230	525	200
	Endoxifen 46 ng/mL Peak height, MicroVolts Mean (SD) CV%	4-HT 49 ng/mL Peak height, MicroVolts Mean (SD) CV%	ND-Tamoxifen 93 ng/mL Peak height, MicroVolts Mean (SD) CV%	Tamoxifen 43 ng/mL Peak height, MicroVolts Mean (SD) CV%	Internal std. 200 µg/mL Peak height, MicroVolts Mean (SD) CV%
Non-extracted group Pool B $(n=2)$	Endoxifen 46 ng/mL Peak height, MicroVolts Mean (SD) CV% 5,238 (103) 2.0	4-HT 49 ng/mL Peak height, MicroVolts Mean (SD) CV% 6,969 (28) 0.4	ND-Tamoxifen 93 ng/mL Peak height, MicroVolts Mean (SD) CV% 34,047 (448) 1.3	Tamoxifen 43 ng/mL Peak height, MicroVolts Mean (SD) CV% 4,267 (33) 0.8	Internal std. 200 µg/mL Peak height, MicroVolts Mean (SD) CV% 37,761 (162) 0.4
Non-extracted group Pool B $(n=2)$ Extracted group Pool B $(n=2)$	Endoxifen 46 ng/mL Peak height, MicroVolts Mean (SD) CV% 5,238 (103) 2.0 15,724 (214) 1.4	4-HT 49 ng/mL Peak height, MicroVolts Mean (SD) CV% 6,969 (28) 0.4 21,019 (293) 1.4	ND-Tamoxifen 93 ng/mL Peak height, MicroVolts Mean (SD) CV% 34,047 (448) 1.3 103,103 (3891) 3.8	Tamoxifen 43 ng/mL Peak height, MicroVolts Mean (SD) CV% 4,267 (33) 0.8 15,927 (309) 1.9	Internal std. 200 µg/mL Peak height, MicroVolts Mean (SD) CV% 37,761 (162) 0.4 115,232 (1847) 1.6

Table 2. Summary of extraction efficiency results.

exposure and conversion of tamoxifen and metabolites to the phenanthrene products requires a 15-minute exposure time.

The 1994 HPLC method developed by Fried and Wainer¹⁶ was designed to "handle large numbers of samples easily and economically". This method has few of the disadvantages seen in previously reported methods; however, based on the chromatographic representation, the analytical run time is greater than 70 minutes and so it is highly unlikely that large numbers of samples could be processed within a short time period.¹⁶ During the years 1996 through to 2011 several LC-MS-based methods were developed.¹⁷⁻²⁰

Chromatographic and LC-MS/MS methods are very specific, highly sensitive and offer shorter batched turnaround time. These techniques have the ability to separate and potentially more accurately quantify both tamoxifen and tamoxifen metabolites when compared to other methods. The LC-MS/MS methods that are demonstrated to be accurate and sensitive have the major disadvantage of being too expensive for most research and clinical laboratories.

The primary aim of this study is to compare total serum or plasma tamoxifen and tamoxifen metabolite concentrations from human samples quantified by an LC-MS/MS method and a recently developed HPLC fluorescence method. It also examines the correlation of circulating concentrations of total tamoxifen and tamoxifen metabolites using these two methods.

Materials and methods

Formic aid, ammonium hydroxide (30%), propranolol hydrochloride, tamoxifen, 4-hydroxytamoxifen and the UV photochemical reactor enhanced detection tube unit (PHRED) were obtained from Sigma Aldrich, St. Louis MO, USA. The HPLC-grade reagents, methanol, acetonitrile, deionised water, bovine serum albumin (BSA), potassium phosphate, 12 x 75 mm polystyrene tubes were obtained from Fisher Scientific, Pittsburg PA, USA. Endoxifen and ND-tamoxifen were obtained from Toronto Research Chemicals, Ontario, Canada. The solid-phase extraction columns (SPE), STRATA-X-C 3, 3u, were obtained from Phenomenex, Torrance CA, USA. The SPE extraction manifold was obtained from Varian, Walnut Creek CA, USA. The HPLC column and guard cartridge, Spherisorb C18 CNRP, 4.6 x 250 mm, 5u, were obtained from Waters, Milford MA, USA. The micro centrifuge tubes were obtained from USA Scientific, Ocala FL, USA.

The formic acid solution was prepared by adding 2-mL formic acid to a final volume of 100 mL with HPLC-grade water. The 5% ammonium hydroxide reagent was prepared from ammonium hydroxide stock (30%) and HPLC-grade methanol, in the ratio of one volume ammonium hydroxide to five volumes of methanol. Propranolol internal standard (0.2 μ g/mL) was prepared in 20 mmol/L K₃PO₄ buffer (pH 7.0).

The HPLC system consisted of a ProStar 410 Auto-sampler with refrigeration and heating oven, a 323 fluorescence detector, a Prostar 230 solvent delivery system, with Star Works 5.3 chromatography software (Varian, Walnut Creek CA, USA).

The mobile-phase reagent consisted of a 65% solution of 20 mmol/L potassium trihydrate (4.25 g/L) plus 35% acetonitrile. The final solution was adjusted to pH 3.0. The mixed reagent was filtered under vacuum through a 0.45 μ m filter (Millipore, Bedford MA). The reagent was degassed before use with a solvent de-gas system. This reagent is stable at room temperature for at least four weeks.

A sample portion of each pure compound was weighed on a Mettler model AB204 balance (Mettler Instruments, Hightstown NJ). The tamoxifen and each metabolite were dissolved and made up to volume with methanol to achieve a final concentration of 1 mg/mL. This working stock standard was used to prepare a calibrator and quality control samples, as required, by the established spiking technique.

The original blood samples were collected from a group of breast cancer survivors; with Institutional Review Board approval and oversight. After blood processing, the serum samples were stored at -80°C until analysis. On the day of extraction of tamoxifen and its metabolites, the serum samples were thawed at room temperature under subdued lighting conditions (subdued lighting is the natural working environment of choice for the authors' laboratory). The samples were then extracted as outlined previously.²¹ Briefly, a deuterated internal standard in buffer was mixed with an aliquot of serum. The diluted serum- internal standard mixes were subsequently extracted through solid-phase extraction cartridges, and the extracted eluents containing the tamoxifen and metabolites were collected and dried under a stream of nitrogen gas. These dried extracts were then frozen overnight and subsequently shipped on dry ice for overnight delivery to the LC-MS/MS laboratory for analysis.22 For the LC-MS/MS quantitation, a 3200 QTRAP tandem/ion trap mass spectrometer was used. The reported linearity of this LC-MS/MS method is 250 ng/mL for tamoxifen and endoxifen, 500 ng/mL for ND-tamoxifen and 6 ng/mL for 4-hydroxytamoxifen.²¹

A 1 mg/mL stock solution of propranolol hydrochloride was prepared in HPLC-grade methanol. A working buffer solution of 0.2 μ g/mL was prepared by diluting into a 20 mmol/L solution of potassium phosphate trihydrate (pH 7.0).

To 400 μ L standard, unknown and quality control samples (600 μ L) of internal standard buffer solution (0.2 μ g/mL) were added in 2-mL micro centrifuged tubes (USA Scientific, Ocala FL, USA). After vortex-mixing for 30 sec, the micro centrifuge tubes were set aside. Next, SPEs were selected and labelled, one for each sample to be analysed. The SPE columns were installed into the manifold bracket, and the columns were prepared and conditioned by first drawing through 1 mL methanol with low vacuum pressure, followed by 1 mL deionised water. Then the 1-mL mixture of sample with internal standard buffer was loaded onto the SPE column. A low vacuum pressure was applied and the sample mixture was eluted from the column. The eluents, the methanol and water-conditioning reagents were discarded to waste.

The next step in the procedure involved washing the eluted SPE columns with 1 mL of a 2% formic acid solution, followed by a wash with 1 mL methanol. The retained tamoxifen and metabolites were eluted from the SPE columns with 1.0 mL of a 5% solution of ammonium hydroxide in methanol (1:5 [v/v]). The eluent from each column was collected into individual polystyrene tubes. These polystyrene tubes containing the tamoxifen and metabolites of tamoxifen were dried under a stream of nitrogen gas using a low heat setting.

The extracted dried product was resuspended in 250 µL mobile-phase reagent. The tubes were capped and vortexmixed at medium speed for 30 sec. The tubes were allowed to sit at room temperature in subdued light for at least 10 min, followed by repeat vortex-mixing and transfer of the content of each tube to an injection sample vial for HPLC assay.

Tamoxifen and the metabolites (endoxifen, 4hydroxytamoxifen, ND-tamoxifen) were separated and quantified by an isocratic HPLC method, with post-column irradiation by exposure to UV light in a PHRED unit.

	Endoxifen 125 µg/mL	4-HT 125 μg/mL	ND-Tamoxifen 250 μg/mL	Tamoxifen 125 µg/mL
RUN 1	132	130	267	134
	132	132	275	135
	122	123	252	125
	118	118	235	119
Mean	126	126	257	128
SD	7.1	6.4	17.6	7.6
CV	5.6	5.1	6.9	6
RUN 2	124	123	278	137
	115	112	244	122
	118	115	252	124
	126	121	249	113
Mean	121	118	256	124
SD	5.1	5.1	15.2	9.9
CV	4.2	4.3	5.9	7.9
RUN 3	118	115	250	128
	117	114	245	119
	118	115	250	124
	119	115	250	122
Mean	118	115	249	123
SD	8.2	0.5	2.5	3.8
CV	6.9	0.43	1	3.1
RUN-RUN				
Mean	122	119	254	125
SD	5.8	6.5	12.8	7.2
CV	4.7	5.5	5	5.8

Fluorescence detection after post-UV irradiation occurred at an excitation wavelength of 256 nm and emitting wavelength of 380 nm. An aliquot (50 μ L) was injected onto a reverse-phase C18 column, heated at a constant 35°C and eluted with a mobile phase containing 65:35 (v/v), K₃PO₄ (20 mmol/L):acetonitrile (final pH to 3.0). The isocratic flow rate was 1.0 mL/min. Quantitation of tamoxifen and the metabolites of tamoxifen were by peak height ratio, compound to internal standard, and is based on a single point standard generated for tamoxifen and each metabolite using an external standard of the pure compound to spike a 3% solution of bovine serum albumin in a phosphate buffer matrix (Fig. 1).

Results

The amount of added tamoxifen and tamoxifen metabolites was estimated in the high medium, medium and low concentration ranges (Table 1). These sample pools were prepared by the standard addition technique. Five estimations were made on each sample pool. The results are summarised in Table 1 and indicate a recovery of tamoxifen and tamoxifen metabolites of 85–103%.

The extraction efficiency of the method was determined by analysing the neat solutions of tamoxifen and tamoxifen

Table 3. Within-run and run-to-run variation results.



Fig. 2. Total serum tamoxifen and tamoxifen metabolites (ng/mL) measured by HPLC compared with concentrations measured by LC-MS/MS.

metabolites in the BSA matrix containing the internal standard. Two different concentration pools were analysed (Table 2). Additionally, the corresponding low and high levels of tamoxifen and tamoxifen metabolites in plasma/BSA matrix were extracted with internal standard. All samples were assayed in the same analytical run.

The results are summarised in Table 2. The extraction efficiency at the low concentration levels was greater than 300%. At the high concentration level, the extraction efficiency was greater than 240% of the non-extracted pool. The extraction efficiency of the internal standard was greater than 288%.

Accuracy and precision was assessed from results of replicate assays on one sample pool prepared in a BSA matrix by the standard addition technique. Four estimations were made in three consecutive runs. The results are summarised in Table 3. The mean values (accuracy) of the assayed samples were between 92% and 102% of their actual concentrations. The within-run precision as measured by the coefficient of variation (CV) was less than 8% across all parameters, while the run-run precision was less than 6%.

Stability of tamoxifen and the metabolites of tamoxifen in a plasma/BSA matrix was assessed from the results of replicate assays on three different sample pools. These sample pools were prepared by the standard addition technique. No preservative was added to any of the pool samples.

Five estimations were made on each pool during three freeze/thaw cycles. Each pool sample was assayed on day 1, and subsequently the balance of each pool sample was frozen at -80° C. On each succeeding day (cycle), the sample

pool was removed from the freezer and allowed to thaw at room temperature in the dark. After thawing, the samples were mixed well by gentle vortex-mixing and an aliquot (400 μ L) was removed and assayed. The remainder of the pool samples were re-frozen. This procedure was repeated for three freeze/thaw cycles.

The results are summarised in Table 4. With the exception of one possibly aberrant result, most likely due to technical error, the mean value of each sample pool after three freeze/thaw cycles was within 10% of their original prepared baseline values.

The limit of quantitation based on quantitative assay (n=5) for endoxifen was 1.74±0.1 ng/mL, ND-tam 4.0±0.1 ng/mL and tamoxifen 1.56±0.2 ng/mL. The LOQ for 4HT tam based on direct analytical comparison with the LC-MS/MS quantitation was 0.48 ng/mL.

The assay upper linearity limits were 250 ng/mL for ND-tamoxifen, 125 ng/mL for tamoxifen, endoxifen and 4-hydroxytamoxifen.

Method limitation

The presence of interfering substances was not apparent at the analyte recovery, sample preparation or chromatographic selectivity steps. By testing samples from cancer patients, no interferrant was seen except perhaps for the one 4-OH tam outlier that may have been due to technical or analytical error.

Statistical methods

Serum samples from 40 breast cancer patients were analysed by two laboratory methods to assay for tamoxifen and Table 4. Summary of freeze-thaw results.

		Pool High Mean (SD) CV	Pool Medium Mean (SD) CV	Pool Low Mean [SD] CV
Endoxifen	Baseline	95 (2.3) 2.4	45 (1.1) 2.6	1.74 (0.1) 5.1
	Day 1	91 (0.7) 0.8	43 (1.4) 3.3	1.86 (0.2) 9.0
	Day 2	86.4 (3.4) 3.9	38 (0.83) 2.2	2.2 (0.1) 3.2
	Day 3	96.4 (1.5) 1.6	47 (0.84) 1.8	2.2 (0.2) 9.3
4-HT	Baseline	99 (2.9) 2.9	47.4 (1.14) 2.4	1.68 (0.11) 6.5
	Day 1	97.4 (1.34) 1.34	46.2 (1.8) 3.9	2.2 (0.1) 5.3
	Day 2	96 (4.1) 4.3	43 (0.9) 2.1	2.3 (0.2) 8.3
	Day 3	100 (2.0) 2.0	47 (0.84) 1.8	2.2 (0.1) 5.6
ND-Tamoxifen	Baseline	206 (6.0) 2.9	93 (1.82) 0.2	4.0 (0.14) 3.6
	Day 1	207 (2.54) 1.23	92 (3.2) 3.4	4.3 (0.2) 4.5
	Day 2	212 (3.9) 1.8	93 (0.9) 1.0	4.9 (0.2) 3.4
	Day 3	232 (5.2) 2.2	105 (3.8) 3.7	4.8 (0.3) 6.5
Tamoxifen	Baseline	92 (2.8) 3.0	43 (0.6) 1.3	1.64 (0.1) 3.5
	Day 1	86.2 (1.92) 2.2	38 (1.4) 3.7	1.64 (0.1) 5.5
	Day 2	85 (0.83) 1.0	34 (0.4) 1.3	1.92 (0.2) 7.6
	Day 3	83 (1.8) 2.2	33.4 (0.9) 2.7	1.56 (0.2) 9.7

metabolites of tamoxifen. Pearson correlations between the two laboratory methods for tamoxifen and metabolites were as follows: endoxifen r=0.95, tamoxifen r=0.94, 4OH-tam r=0.49 overall and r=0.81 excluding one outlier, and ND-tam r=0.98. Method differences were examined for each analyte using paired tests, and no significant difference was identified for any analyte. Figure 2 shows scatter plots for each analyte using two methods. For the ND-tam assay, nine samples were not assayed due to insufficient volumes. The samples were selected and subsequently thawed as before, extracted via solid-phase extraction columns from a different manufacturer, but using the identical reagents and procedures as previously described for the LC-MS/MS technique, and with propranolol^{3,5} being substituted for the deuterated internal standards. The dried, extracted tamoxifen and metabolites were suspended in mobile phase and analysed on a Varian HPLC system with Starworks software after injection onto a reverse-phase Spherisorb CNRP column heated at 35°C.

Discussion

The primary goal of the present study was to measure the concentration levels of tamoxifen and tamoxifen metabolites in serum samples taken from volunteer cancer survivors who had been treated with tamoxifen. The aim was to investigate the possible association of serum levels of tamoxifen and metabolites of tamoxifen, breast cancer outcomes and the *CYP2D6* gene. The results of this primary study have been reported elsewhere.²¹ The secondary goal of the study was to develop an alternative method for use in place of the LC-MS/MS method for the quantification of the tamoxifen and its metabolites.

The HPLC separation and quantitation was by fluorescence detection, and calculation was based on peak height. One calibrator sample containing tamoxifen and its metabolites was analysed with each batch of samples. While the use of a single calibrator is unusual, it is not uncommon in analytical quantitation assays. Others may choose to include additional calibrator points and quality control samples to monitor this HPLC assay. The upper limit of sensitivity for 4-OH tam by LC-MS/MS is reported to be 6 ng/mL. The upper limit for the new HPLC fluorescence detection method is 125 ng/mL. The authors believe this difference is explained by the sample extraction column used in both methods. They compared the performance of the SPE Waters Oasis column used for the LC-MS/MS and the SPE column supplied by Phenomenex (data not shown). It was found that the trough between the near eluting peaks were 12 sec greater in retention times on the Oasis column extracted samples; however, the sensitivity of the peak heights in the SPE column from Phenomenex was greater by about 12%.

Results obtained for the HPLC fluorescence method for recovery of added drug (Table 1), extraction efficiency (Table 2), the estimation of accuracy and precision (Table 3) and the freeze-thaw exercise (Table 4) indicates that this HPLC method has performed in a manner consistent with the performance characteristics of the LC-MS/MS method. The ruggedness of the HPLC method is evident by the fact that similar results were obtained in different laboratories, and the robustness of the method seen with the similarity of results after the variation of analytical conditions.

Additional proof of the reliability and accuracy of the new HPLC method was obtained when it was decided that the LC-MS/MS method used for comparative purposes would itself be audited for accuracy and reliability. Second aliquots of the original serum samples, not previously thawed, were assayed by another LC-MS/MS method at the Mayo Medical Laboratories (Rochester MN), and the obtained results showed concordance for tamoxifen, endoxifen, and ND-tamoxifen, but less concordance for 4-OH-tamoxifen.²¹

In conclusion, the results for tamoxifen and its metabolites, obtained by the HPLC fluorescence method, has shown concordance with results obtained in two

independent laboratories using LC-MS/MS techniques. This study confirms that the HPLC method offers a useful, accurate and comparable alternative for the quantification of tamoxifen and its metabolites. The LC-MS/MS method is accurate and reliable; however, this and some of the liquid chromatographic methods reviewed here do require more expensive and specialised equipment and a higher level of technical expertise that could be considered too expensive for routine analytical and most research laboratories. This HPLC fluorescence method also requires instrumentation; however, the equipment and software are not specialised and can be used for many laboratory analyses.

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